

HA 250W



Specifications

Cutting Capacity

Round work (Diameter)	: 250 mm (9.8 in.)
Rectangular work (H X W)	: 250 X 300 mm (9.8 X 11.8 in.)

Allowing loading capacity

Machine proper	: 1500 kg (3307 lb)
Roller table	: 1000 kg/m (670 lb/ft)

Minimum residual work length

[for clamping margin of 10mm (0.4 in.)]

50 mm (2in.)

Minimum work width

[for no-work detection]

30 mm (1.18 in.)

Saw Blade

Size (W x T x L)	: 32 X 1.066 X 3505 mm (1-1/4 X 0.042 X 138 in.)
Speed	: 24 to 90 m/min (79 to 295 ft/min), 50Hz : 27 to 90 m/min (89 to 295 ft/min), 60Hz

Motors

Saw blade motor	: 3.7 kW ,4P
Hydraulic pump motor	: 0.75 kW,4P
Cutting fluid pump motor	: 0.18 kW,2P

Tanks

Hydraulic oil tank	: 30 liters (7.9 US gal)
Cutting fluid tank	: 40 liters (10.5 US gal)

Machine dimensions and weight

Table height	: 700 mm (27.6 in.)
Overall width	: 1995 mm (78.6 in.)
Overall length	: 2255 mm (88.8 in.)
Overall height	: 1880 mm (74.0 in.)
Machine weight	: 1400kg (3087 lb)

Cut off length

10.0 to 3600 mm (0.1 mm increments)
[0.394 to 141.7 in. (0.001 in. increments)]

Maximum number of cuts to be preset

1 to 9999

Maximum feed length per stroke

400mm (15.748 in.)

Power supply Voltage

400V - 50Hz

Note: Specifications may change without notice at the sole discretion of Amada's Engineering Department.



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